



RP-HPLC METHOD DEVELOPMENT AND VALIDATION FOR THE SIMULTANEOUS ESTIMATION OF LEVODROPROPIZINE AND CHLORPHENIRAMINE MALEATE IN PHARMACEUTICAL FORMULATIONS

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ABSTRACT

Key Words

Levodropropizine, Chlorpheniramine, RP-HPLC, Validation.



Simple, accurate, precise method was developed for the simultaneous estimation of the Levodropropizine and Chlorpheniramine Maleate in syrup dosage form. Chromatogram was run through Std Kromosil C18 250 x 4.6 mm, 5 μ . Mobile phase containing Buffer 0.1% OPA (2.2pH): Acetonitrile taken in the ratio 50:50 was pumped through column at a flow rate of 0.8 ml/min. Buffer used in this method was 0.1% OPA. Temperature was maintained at 30°C. Optimized wavelength selected was 215 nm. Retention time of Levodropropizine and Chlorpheniramine were found to be 2.250 min and 3.588 min. %RSD of the Levodropropizine and Chlorpheniramine were and found to be 0.2 and 0.5 respectively. %Recovery was obtained as 99.30% and 99.45% for Levodropropizine and Chlorpheniramine respectively. LOD, LOQ values obtained from regression equations of Levodropropizine and Chlorpheniramine were 0.15, 0.44 and 0.03, 0.09 respectively. Regression equation of Levodropropizine is $y = 19120x + 12415$. And $y = 30379x + 1297$. of Chlorpheniramine. Retention times were decreased and run time was decreased, so the method developed was simple and economical that can be adopted in regular quality control test in Industries.

INTRODUCTION:

Chlorpheniramine is a histamine H1 antagonist used in veterinary applications. One of the most widely used of the classical antihistaminic, it generally causes less drowsiness and sedation than promethazine. In allergic reactions, hay fever, rhinitis, urticaria, and asthma. Chemically it is [3-(4-chlorophenyl)-3-(pyridin-2-yl) propyl] dimethylamine. Molecular formula is (C₁₆H₁₉ClN₂). Mechanism of action of Chlorpheniramine ties to the histamine H1 receptor. These obstructs the activity

of endogenous histamine, which in this way prompts brief alleviation of the negative indications expedited by histamine

(5).

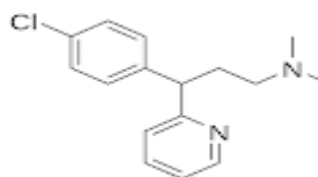


Figure.1: Structure of Chlorpheniramine

Levodropropizine is under investigation in clinical trial NCT01573663 (A Drug-Drug Interaction Study of Ambroxol and Levodropropizine). Molecular formula: C₁₃H₂₀N₂O₂. Chemical Name: (-) - (S)-3-(4-Phenyl-1-piperazinyl)-1,2-propanediol. Mechanism of action of Levodropropizine is the levo-rotatory (S)-enantiomer of dropropizine, a racemic non-opiate antitussive agent. Levodropropizine acts through mainly peripheral tracheobronchial antitussive effect by inhibition of vagal C-fibre and its sensor neuro peptide⁽⁶⁾.

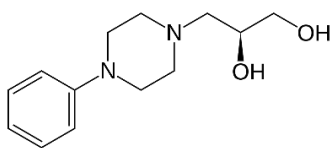


Figure.2: Structure of Levodropropizine

Literature survey the various work carried out on the topic reviewed, and several analytical methods for combination dosage forms of contain Levodropropizine and Chlorpheniramine by RP-HPLC Technique. So, there is no reported method of analysis by High Performance Liquid Chromatography for determination of syrup dosage form containing Levodropropizine and Chlorpheniramine. Hence, HPLC method in the present work and validated.⁽¹⁻⁴⁾

Materials and Methods:

Levodropropizine and Chlorpheniramine pure drugs (API), Combination Levodropropizine and Chlorpheniramine syrup (RESWAS) dosage form were obtained from Dr. Reddy's Laboratories, HPLC grade water, Acetonitrile-HPLC grade, Phosphate buffer, Methanol, Potassium dehydrogenate ortho phosphate buffer-AR grade, Ortho-phosphoric acid-AR grade. All the above chemicals and solvents are from Rankem.

Instrumentation: Analysis was carried out in WATERSHPLC2695 System furnished with quaternary pumps, PDA Detector and Auto sampler incorporated with Empower 2 Software. Separation has been carried out using Std Kromasil C18 (4.6 x 250 mm, 5µm) column.

Preparation of test stock solution: Syrup equivalent to 30mg Levodropropizine and 2mg of Chlorpheniramine was transferred into a 50 ml volumetric flask, 20 ml of diluents was added and sonicated for 25 min, further the volume was made up with diluent and filtered by HPLC filters (600µg/ml of Levodropropizine and 40 µg/ml of Chlorpheniramine).

Preparation of Sample working solutions (100% solution): 1 ml of filtered test stock solution was transferred to 10ml volumetric flask and made up with diluent. (60µg/ml of Levodropropizine and 4µg/ml of Chlorpheniramine).

Method Validation: System suitability variables: The system suitability variable was estimated by preparing standard solutions of Levodropropizine (60 ppm) and Chlorpheniramine (4 ppm) and the solutions were injected 6 times and the variables like peak tailing, resolution and USP plate count were estimated. The % RSD for the area of 6 standard injections results should not be more than 2%.

Specificity: Checking of the interference in the optimized method. We should not find interfering peaks in blank and placebo at retention times of these drugs in this method. So, this method was said to be specific.

Precision:

Preparation of test stock solutions: Syrup equivalent to 30 mg Levodropropizine and 2 mg of Chlorpheniramine was transferred into a

50 ml volumetric flask, 20 ml of diluents was added and sonicated for 25 min, further the volume was made up with diluents and filtered by HPLC filters (600 µg/ml of Levodropropizine and 40 µg/ml of Chloropheniramine).

Preparation of Sample working solutions (100% solution): 1 ml of filtered sample stock solution was transferred to 10 ml volumetric flask and made up with diluent. (60 µg/ml of Levodropropizine and 4 µg/ml of Chloropheniramine)

Linearity: From the standard stock solution (600 µg/ml of Levodropropizine and 40 µg/ml of Chloropheniramine) prepare following concentrations.

25% Standard solution: 0.25 ml every from two standard stock solutions was pipetted out and made up to 10 ml. (15 µg/ml of Levodropropizine and 1 µg/ml of Chloropheniramine)

50% Standard solution: 0.5 ml every from two standard stock solutions was pipetted out and made up to 10 ml. (30 µg/ml of Levodropropizine and 2 µg/ml of Chloropheniramine)

75% Standard solution: 0.75 ml every from two standard stock solutions was pipetted out and made up to 10 ml. (45 µg/ml of Levodropropizine and 3 µg/ml of Chloropheniramine)

100% Standard solution: 1 ml every from two standard stock solutions was pipetted out and made up to 10 ml. (60 µg/ml of Levodropropizine and 4 µg/ml of Chloropheniramine)

125% Standard solution: 1.25 ml every from two standard stock solutions was pipetted out and made up to 10 ml. (75 µg/ml of Levodropropizine and 5 µg/ml of Chloropheniramine)

150% Standard solution: 1.5 ml every from two standard stock solutions was pipetted out and made up to 10 ml (90

µg/ml of Levodropropizine and 6 µg/ml of Chloropheniramine)

Accuracy:

Preparation of Standard stock solutions: Accurately weighed 30 mg of Levodropropizine, 2 mg of Chloropheniramine and transferred to independent 50 ml volumetric flasks separately. 75% of diluents was added to both of these flasks and sonicated for 10 minutes. Flasks were made up with diluent and labelled as Standard stock solution 1 and 2. (600 µg/ml of Levodropropizine and 40 µg/ml of Chloropheniramine)

Preparation of 50% Spiked Solution: 0.5 ml of sample stock solution was taken into a 10 ml volumetric flask, to that 1 ml from every standard stock solution was pipetted out, and made up to the mark with diluent.

Preparation of 100% Spiked Solution: 1 ml of sample stock solution was taken into a 10 ml volumetric flask, to that 1 ml from every standard stock solution was pipetted out, and made up to the mark with diluent.

Preparation of 150% Spiked Solution: 1.5 ml of sample stock solution was taken into a 10 ml volumetric flask, to that 1 ml from every standard stock solution was pipetted out, and made up to the mark with diluent.

Acceptance Criteria: The % Recovery for every level should be between 98.0 to 102.0

Robustness: Little ponder changes in, temperature less (25°C) and temperature in addition to (35°C) was kept up strategy like stream rate, portable stage proportion, and temperature are made yet there was no perceived change in the outcome and are inside range according to ICH rules. Strength conditions like Flow less (0.9 ml/min), Flow in addition to (1.1 ml/min), portable stage less, versatile

stage in addition and tests were infused in a copy way. Framework reasonableness variables were very little influenced and every one of the variables were passed. %RSD was inside the breaking point.

LOD sample Preparation: 0.25 ml every from two standard stock arrangements was pipetted out and exchanged to two separate 10 ml volumetric carafes and made up with diluents. From the above arrangements 0.1 ml every one of Levodropropizine, Chloropheniramine, arrangements separately were exchanged to 10 ml volumetric cups and made up with similar diluents.

LOQ sample Preparation: and exchanged to two separate 10 ml volumetric jar and made up with diluent. From the above arrangements 0.3 ml every one of Levodropropizine, Chloropheniramine, and arrangements separately were exchanged to 10 ml volumetric jars and made up with a similar diluent.

Degradation studies:

Acid Degradation Studies: To 1 ml of stock solution of Levodropropizine and Chloropheniramine, 1 ml of 2N HCl was added and kept for 30 mins at 60°C. The obtained solution was diluted to obtain 35 µg/ml, 30 µg/ml and 100 µg/ml of all constituent and 10 µl solutions were injected into the HPLC and the chromatograms were note to estimation the stability of the test.

Alkali Degradation Studies: To 1 ml of stock solution of Levodropropizine and Chloropheniramine, 1 ml of 2N NaOH were added and kept for 30 mins at 60°C. The obtained solution was diluted to obtain 35 µg/ml, 30 µg/ml and 100 µg/ml of all constituent and 10 µl solutions were injected into the HPLC and the chromatograms were note to estimation the stability of the test.

Oxidation: To 1 ml of stock solution of Levodropropizine and Chloropheniramine, 1 ml of 20% H₂O₂ was added individually. The solutions were kept for 30 min at 60°C. The obtained solution was diluted to obtain 35 µg/ml, 30 µg/ml and 100 µg/ml of all constituent and 10 µl solutions were injected into the HPLC and the chromatograms were note to estimation the stability of the test.

Dry Heat Degradation Studies: The standard drug solution was placed in oven at 150°C for one hour to monitor dry heat degradation. For HPLC analysis, the obtained solution was diluted to get 35 µg/ml, 30 µg/ml and 100 µg/ml of all constituent and 10 µl solutions were injected into the HPLC and the chromatograms were note to estimation the stability of the test.

Photo Stability Studies: The photo chemical stability of the drug was also studied by exposing the 250 µg/ml, 800 µg/ml and 200 µg/ml solution to UV Light by keeping the beaker in UV chamber for 1 day or 200-Watt hour/m² in photo stability chamber for HPLC study, the obtained solution was diluted to get 35 µg/ml, 30 µg/ml and 100 µg/ml of all constituent and 10 µl solutions were injected into the HPLC and the chromatograms were note to estimation the stability of the test.

Neutral Degradation Studies: Stress testing under neutral conditions was studied by refluxing the drug in water for 6 hours at a temperature of 60°C. For HPLC study, the obtained solution was diluted to get 35 µg/ml, 30 µg/ml and 100 µg/ml of all constituent and 10 µl solution were injected into the system and the chromatograms were note to estimation the stability of the test.

RESULTS AND DISCUSSION

Method Optimization:

Chromatographic conditions:

Mobile phase: 50% 0.1% OPA buffer: 50% Acetonitrile

Flowrate: 0.8ml/min

Column: Std Kromosil C18 (4.6 x 250mm,5 μ m)

Detector wavelength: 215 nm

Column temperature: 30°C

Injection volume: 10 μ l

Runtime: 5 min

Results: Both peaks show acceptable USP tailing factor, Theoretical plate count and resolution.

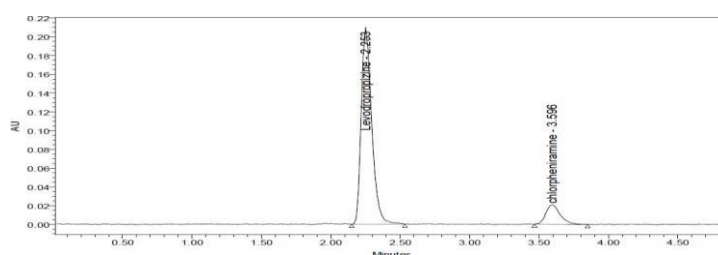


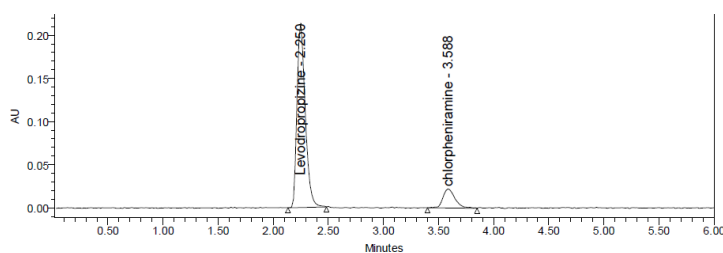
Figure.3: Optimized Chromatogram

System suitability: All the system suitability variables were within the limits and acceptable as per ICH guidelines

Table.1: System suitability variables for Levodropropazine and Chlorpheniramine

S. no	Levodropropazine			Chlorpheniramine			Resolution	
	Inj	RT (min)	USP Plate Count	Tailing	RT (min)	USP Plate Count		Tailing
1		2.249	4148	1.32	3.588	6429	1.31	8.4
2		2.250	4032	1.33	3.588	5899	1.41	8.0
3		2.256	4425	1.34	3.597	6098	1.25	8.2
4		2.258	4494	1.32	3.598	5872	1.39	8.0
5		2.258	4505	1.32	3.599	6926	1.16	8.1
6		2.262	4519	1.28	3.601	6766	1.39	8.1

Figure.4: System Suitability Chromatogram



Specificity:

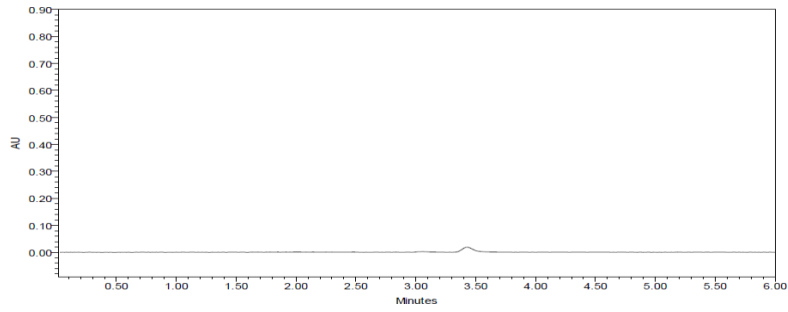


Figure.5: Chromatogram of blank

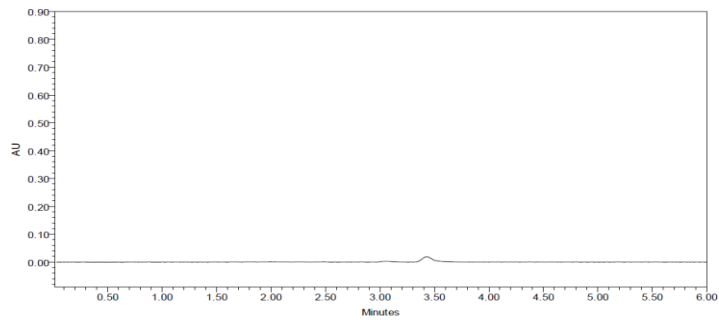


Figure.6: Chromatogram of placebo

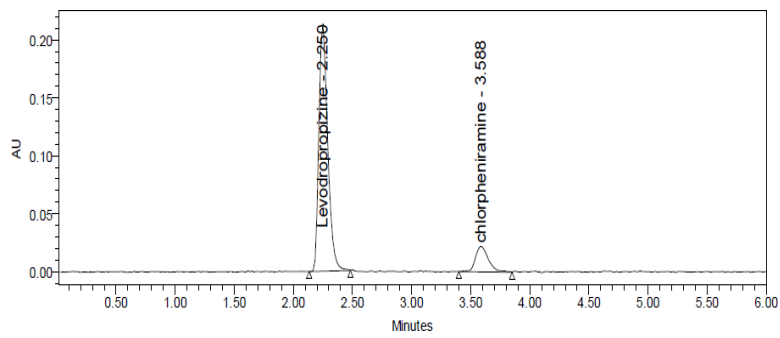


Figure.7: Optimized chromatogram

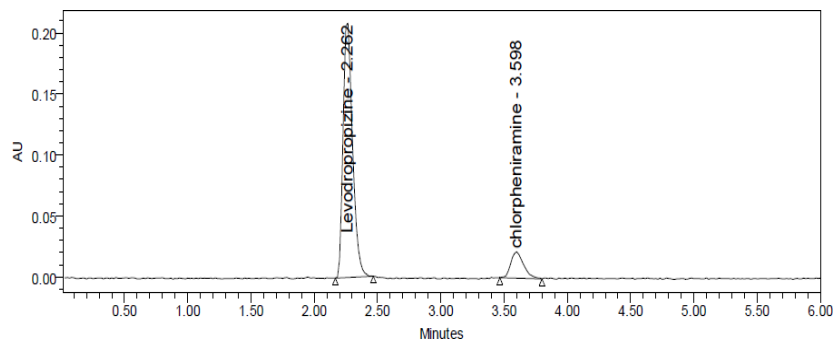


Figure.8: System precision chromatogram

Precision: System Precision:

Table.2: System precision table of Levodropropazine and Chloropheniramine

S. No	Area of Levodropropazine	Area of Chloropheniramine
1.	1187241	127537
2.	1193731	125563
3.	1179080	125508
4.	1196379	125681
5.	1184070	127869
6.	1189432	126739
Mean	1188322	126483
SD	6325.6	1052.4
%RSD	0.5	0.8

Table.3: Linearity table for Levodropropazine and Chloropheniramine.

Levodropropazine		Chloropheniramine	
Conc (µg/mL)	Peak area	Conc (µg/mL)	Peak area
0	0	0	0
15	319483	1	32088
30	576718	2	61487
45	883921	3	93447
60	1159098	4	125947
75	1424619	5	151893
90	1745954	6	182179

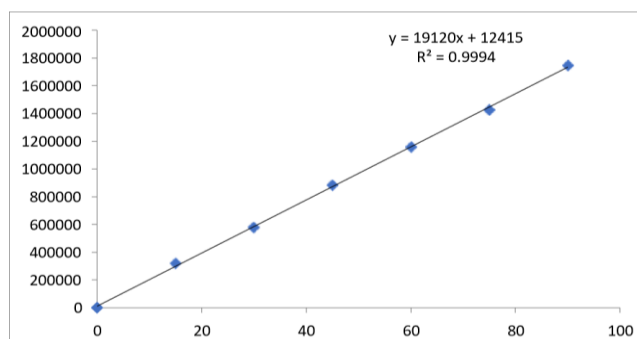


Figure.9: Calibration curve of Levodropropazine

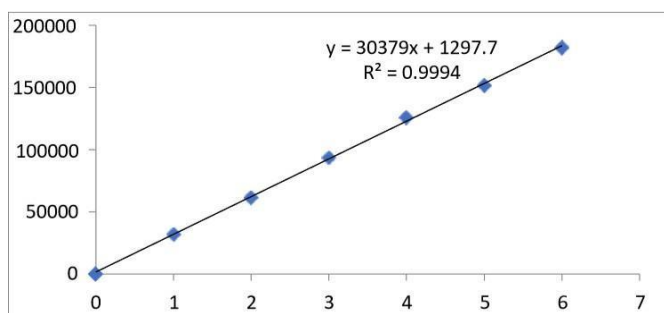


Figure.10: Calibration curve of Chloropheniramine

Repeatability:

Table.4: Repeatability table of Levodropropazine and Chloropheniramine

S. No	Area of Levodropropazine	Area of Chloropheniramine
1.	1185768	126564
2.	1188518	125892
3.	1182670	124635
4.	1185217	125889
5.	1182100	125944
6.	1183430	125355
Mean	1184617	125713
SD	2384.9	652.8
%RSD	0.2	0.5

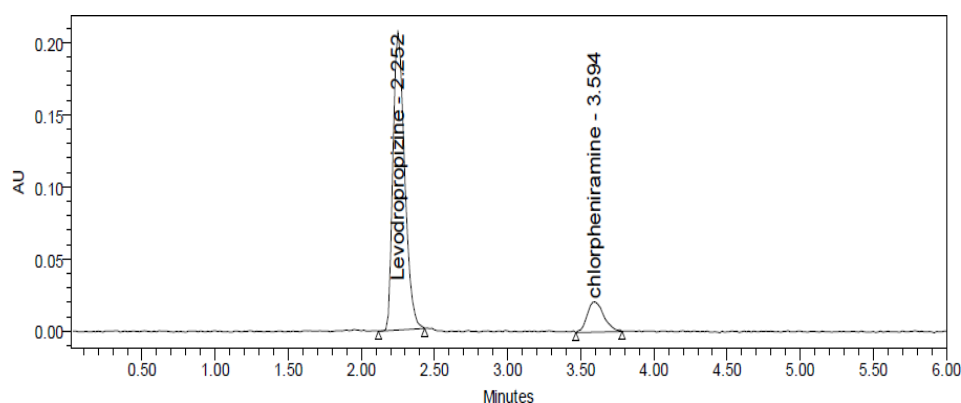


Figure.11: Repeatability chromatogram

Intermediate precision:

Table.5: Intermediate precision table of Levodropropazine and Chloropheniramine

S. No	Area of Levodropropazine	Area of Chloropheniramine
1.	1142541	123686
2.	1143272	121371
3.	1121506	123126
4.	1136047	122811
5.	1142215	123467
6.	1131153	121178
Mean	1136122	122607
SD	8576.4	1075.6
%RSD	0.8	0.9

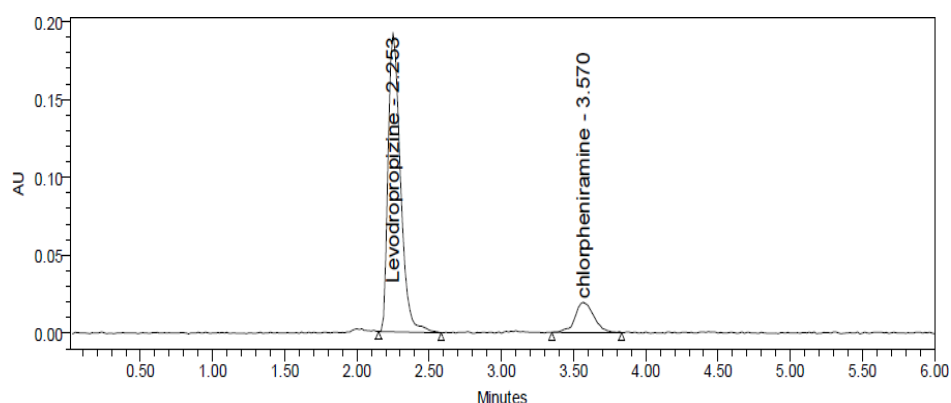


Figure.12: Intermediate precision Chromatogram

Accuracy:

Table.6: Accuracy table of Levodropropazine

% Level	Amount Spiked (µg/mL)	Amount recovered (µg/mL)	% Recovery	Mean %Recovery
50%	30	29.88	99.61	99.45%
	30	29.89	99.65	
	30	29.85	99.49	
100%	60	59.91	99.85	
	60	59.58	99.29	
	60	59.97	99.96	
150%	90	89.50	99.45	
	90	89.41	99.34	
	90	88.58	98.42	

Table.7: Accuracy table of Chlorpheniramine

% Level	Amount Spiked (µg/mL)	Amount recovered (µg/mL)	% Recovery	Mean %Recovery
50%	2	2.00	99.90	99.30%
	2	1.98	98.95	
	2	1.98	99.19	
100%	4	3.95	98.64	
	4	3.98	99.48	
	4	3.97	99.17	
150%	6	5.96	99.26	
	6	6.00	99.94	
	6	5.95	99.13	

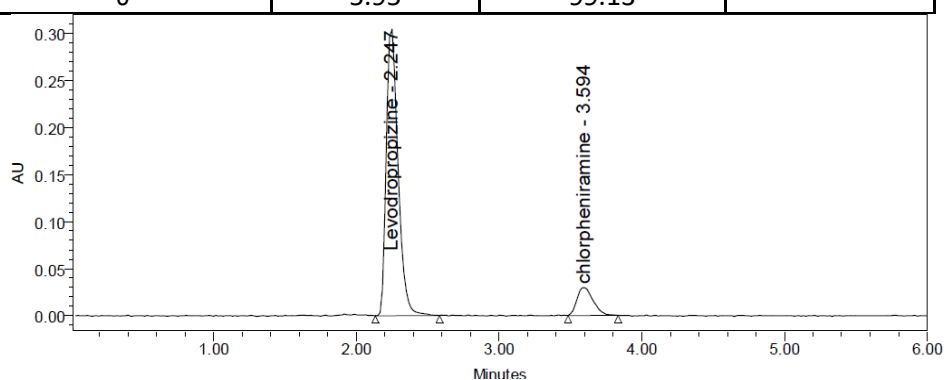


Figure.13: Accuracy 50% Chromatogram

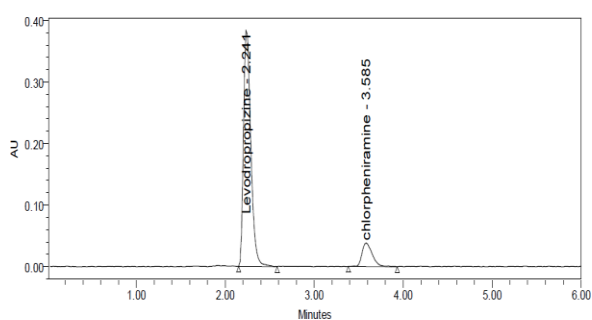


Figure.14: Accuracy100%Chromatogram

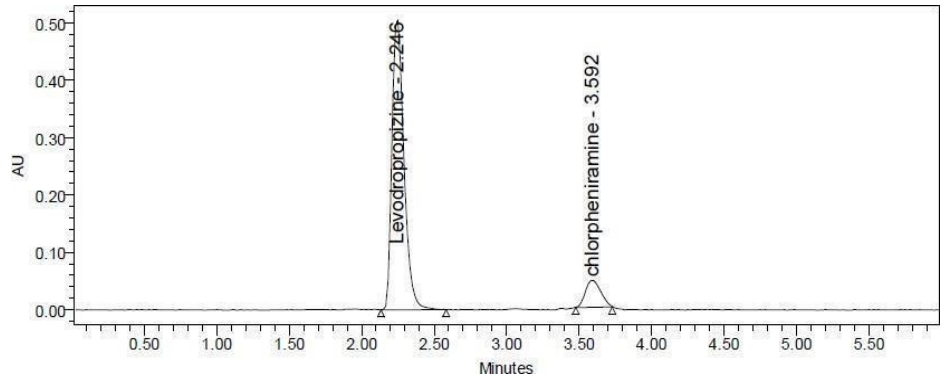


Figure.15: Accuracy150%Chromatogram

Sensitivity:

Table.8: Sensitivity table of Levodropropazine and Chlorpheniramine

Molecule	LOD ($\mu\text{g/mL}$)	LOQ ($\mu\text{g/mL}$)
Levodropropazine	0.15 $\mu\text{g/mL}$	0.44 $\mu\text{g/mL}$
Chlorpheniramine	0.06 $\mu\text{g/mL}$	0.09 $\mu\text{g/mL}$

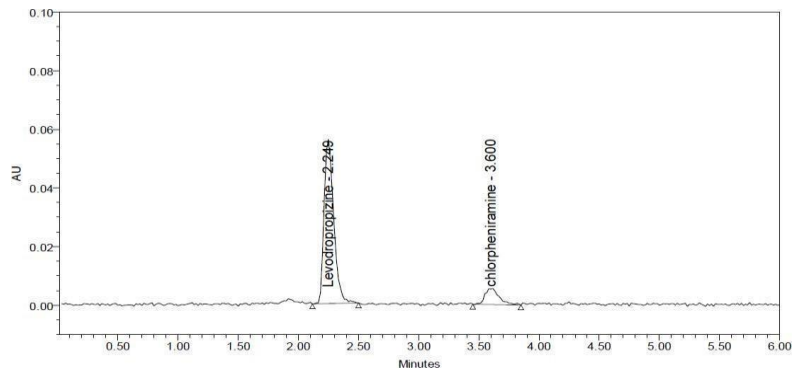


Figure.16: LOD Chromatogram of Standard

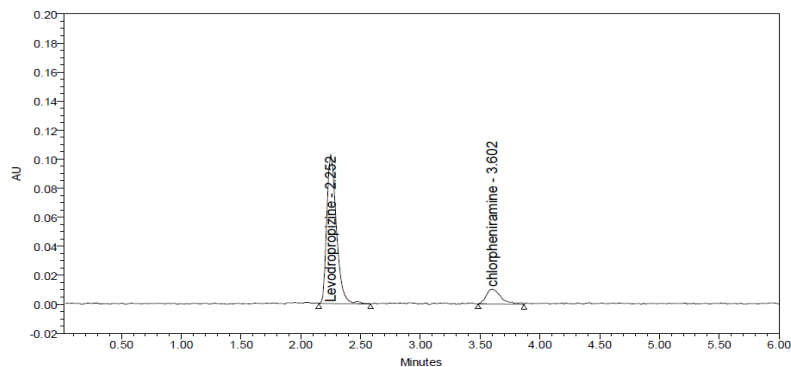


Figure.17: LOQ Chromatogram of Standard

Table.9: Robustness data for Levodropropazine and Chlorpheniramine.

S.No	Condition	%RSD of Levodropropazine	%RSD of Chlorpheniramine
1	Flow rate (-) 0.7ml/min	0.5	0.3
2	Flow rate (+) 0.9ml/min	0.8	0.8
3	Mobile phase (-) 45B:55A	1.0	0.7
4	Mobile phase (+) 55B:45A	0.6	0.5
5	Temperature (-) 25°C	0.9	0.9
6	Temperature (+) 35°C	0.7	0.3

Robustness

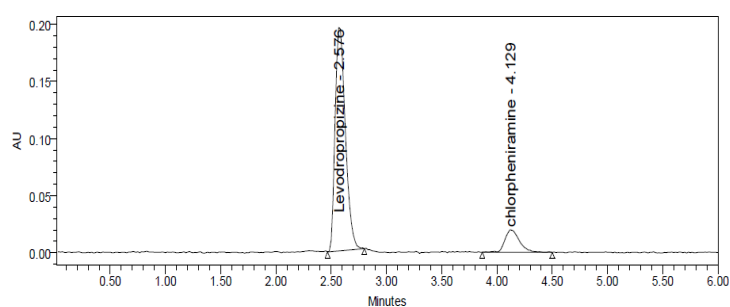


Figure.18: Flow minus Chromatogram

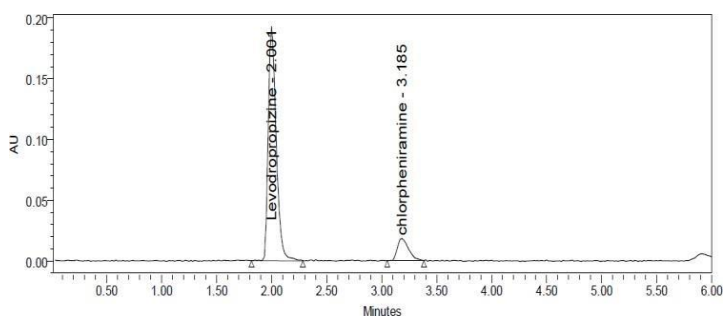


Figure.19: Flow plus Chromatogram

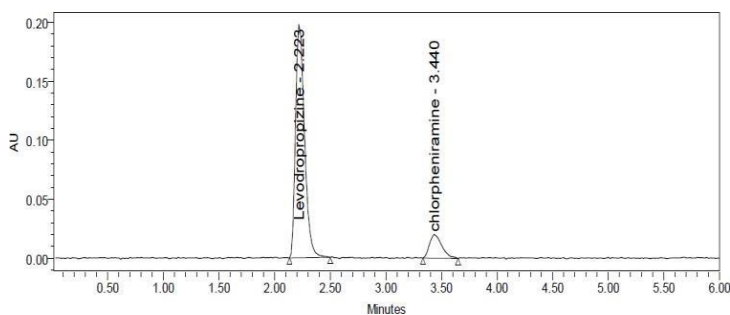


Figure.20: Mobile phase minus Chromatogram

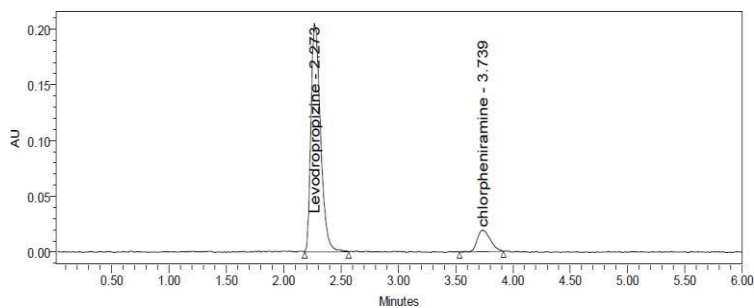


Figure.21: Mobile phase Plus Chromatogram

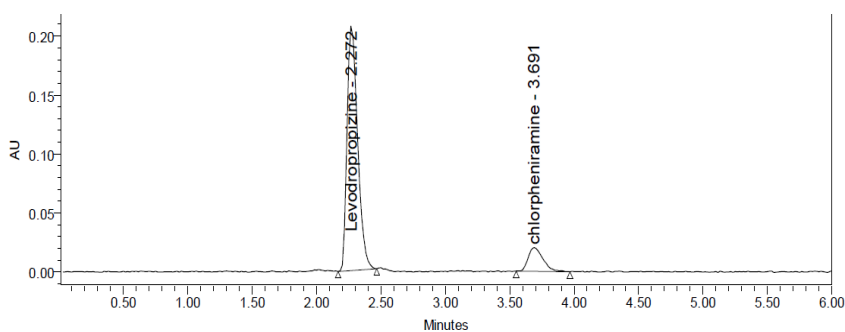


Figure.22: Temperature minus Chromatogram

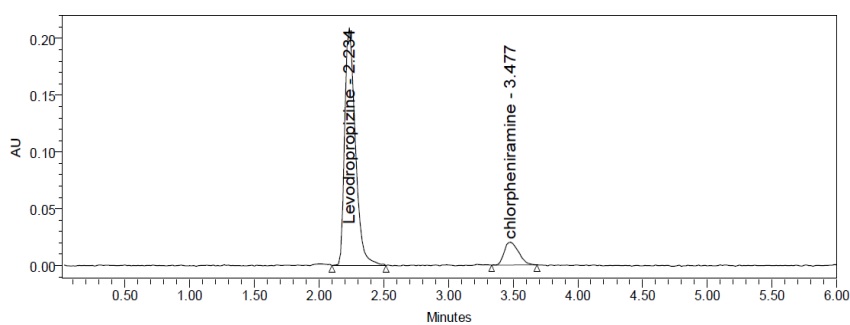


Figure.23: Temperature plus Chromatogram

Table.10: Assay Data of Levodropropazine

S.no	Standard Area	Sample area	% Assay
1	1187241	1185768	99.69
2	1193731	1188518	99.92
3	1179080	1182670	99.42
4	1196379	1185217	99.64
5	1184070	1182100	99.38
6	1189432	1183430	99.49
Avg	1188322	1184617	99.59
St dev	6325.6	2384.9	0.20
%RSD	0.5	0.2	0.20

Table.11: Assay Data of Chlorpheniramine

S. no	Standard Area	Sample area	% Assay
1	127537	126564	99.96
2	125563	125892	99.43
3	125508	124635	98.44
4	125681	125889	99.43
5	127869	125944	99.47
6	126739	125355	99.01
Avg	126098	125713	99.29
St dev	1052.4	652.8	0.52
%RSD	0.8	0.5	0.5

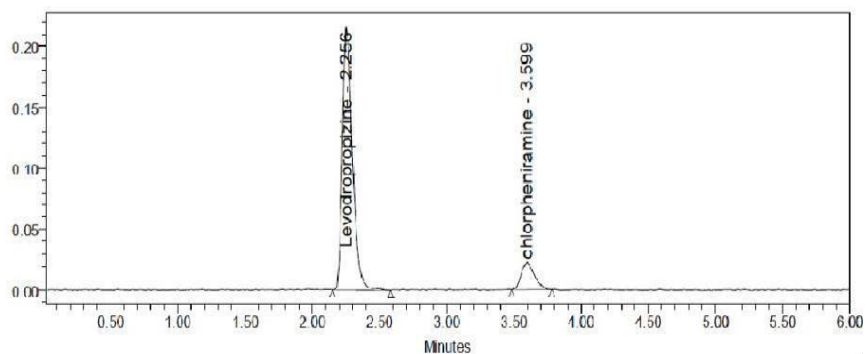


Figure.24: Chromatogram of working standard solution

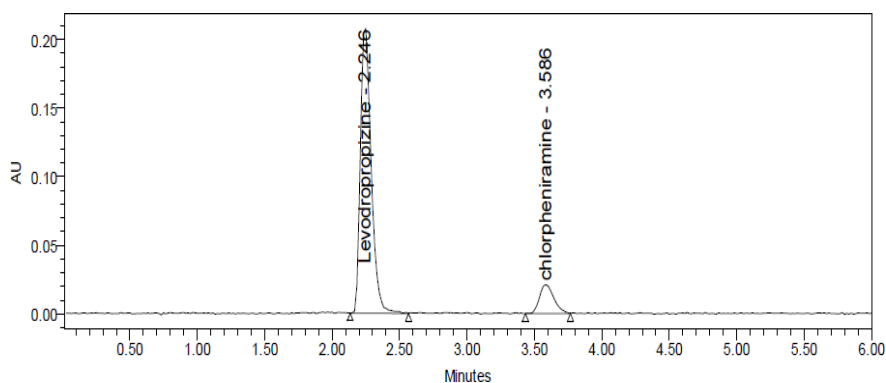


Figure.25: Chromatogram of working sample solution

Table.12: Degradation data

Type of degradation	Levodropropazine			Chlorpheniramine		
	Area	% recovered	% degraded	Area	% recovered	% degraded
Acid	1119893	94.15	5.85	119832	94.65	5.35
Base	1138960	95.75	4.25	120979	95.55	4.45
Peroxide	1153746	96.99	3.01	122112	96.45	3.55
Thermal	1165490	97.98	2.02	123282	97.37	2.63
Uv	1168436	98.23	1.77	124880	98.63	1.37
Water	1179282	98.23	1.77	125614	99.21	0.79

Degradation chromatograms:

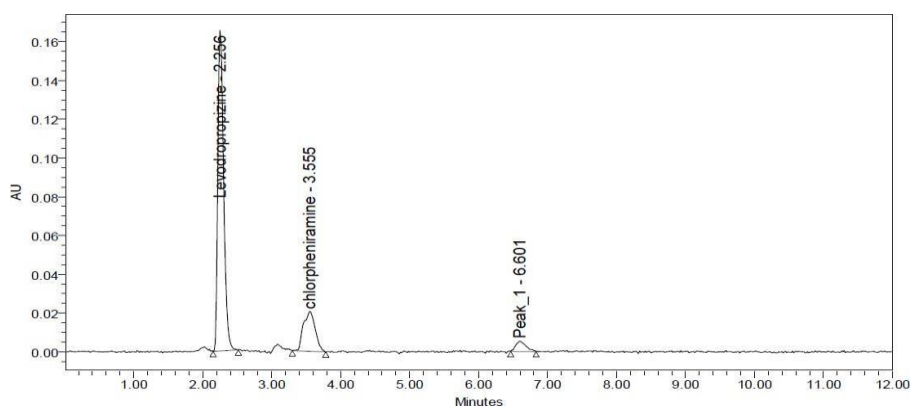


Figure.26: Aciddegradation chromatogram

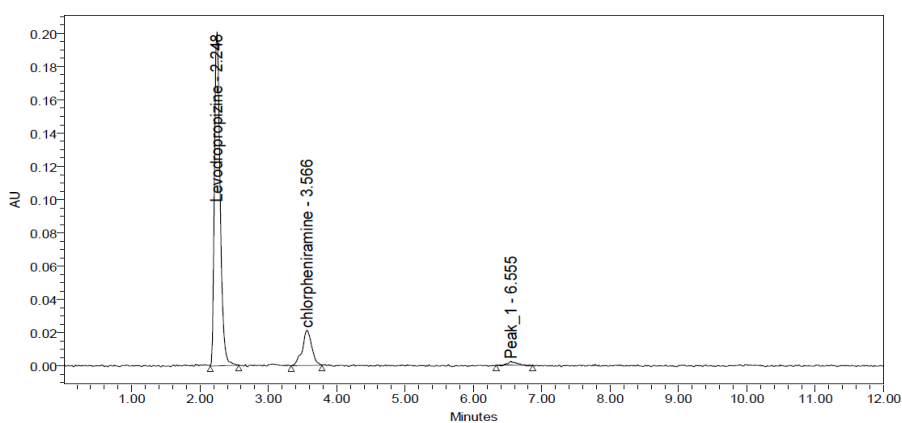


Figure.27: Base degradation chromatogram

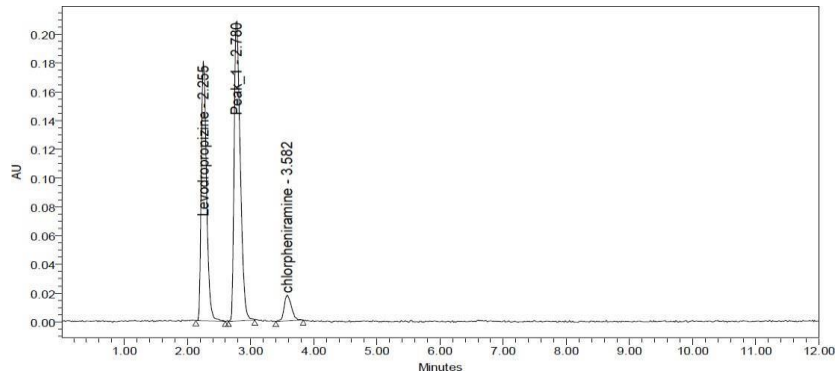


Figure.28: Peroxide degradation chromatogram

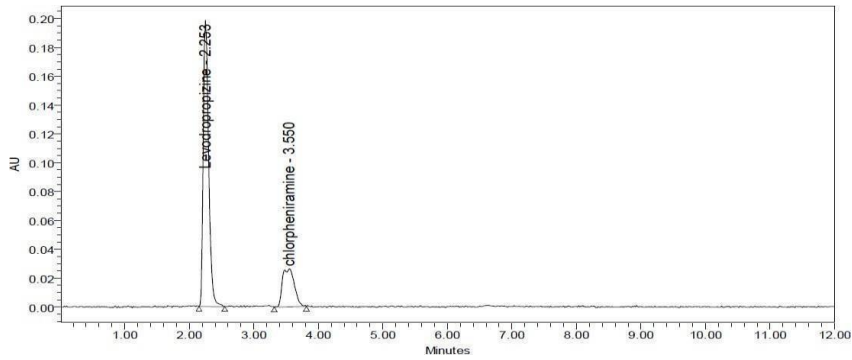


Figure.29: Thermal degradation chromatogram

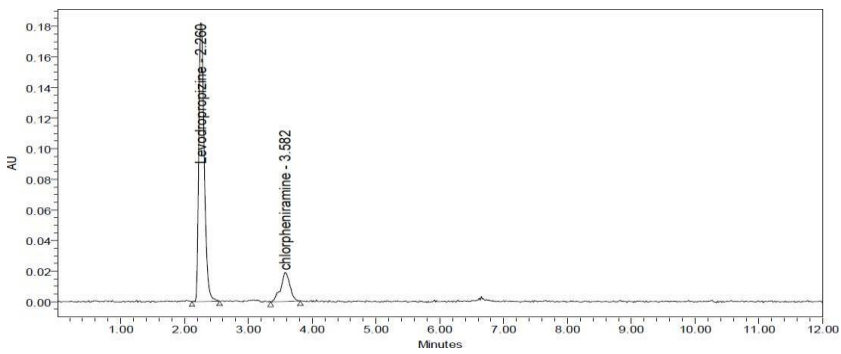


Figure.30: UV degradation chromatogram

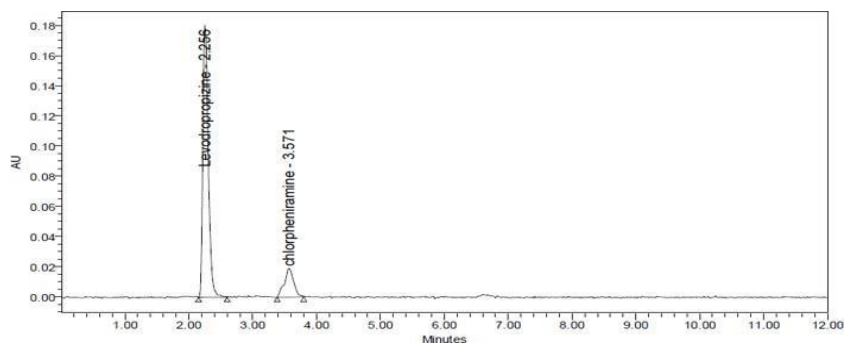


Figure.31: Water degradation chromatogram

Method validation:

System suitability: As per to ICH limits plate count should be greater than 2000, tailing factor should be less than 2 and resolution must be greater than 2. All the system suitable variables were passed and were within the range. Show in Table 1 and Figure 4.

Specificity: Retention times of Levodropropizine and Chlorpheniramine were 2.250 min and 3.588 min jointly. We did not find disturb peaks in blank and placebo at retention times of these drugs in this technique. So, this technique was said to be exactly. Show in Figures 5,6,7.

Precision: From a single volumetric flask of working standard solution 6 injections were given and the acquire areas were disclosing above. Average area, SD and % RSD were calculated for two drugs. % RSD gained as 0.5% and 0.8% jointly for Levodropropizine and Chlorpheniramine. As the limit of Precision was less than "2" the system precision was passed in this method. Show in Table 2 and Figure 8.

Linearity: Six linear concentrations of Levodropropizine (15-90 µg/ml) and Chlorpheniramine (1-6 µg/ml) were injected in a duplicate manner. Average areas were mentioned above and linearity equations obtained for Levodropropizine was $y = 19120x + 12415$ and of Chlorpheniramine was $y = 30379x + 1297.7$ Correlation coefficient obtained was 0.9994 for the two drugs. Show in Table 3 and Figures 9,10.

Repeatability: Various testing from an example stock arrangement was done and six working example arrangements of same fixations were readied, every infusion from every working example arrangement was given and got regions were said in the above table. Normal territory, standard deviation and % RSD were figured for two medications and acquired as 0.2% and 0.5% separately for Levodropropazine and Chlorpheniramine. As the point of confinement of Precision was under "2" the framework accuracy was passed in this strategy. Show in

Table 4 and Figure 11.

Intermediate precision: Several sampling from a test stock solution was done and 6 working test solutions of same concentrations were prepared, every injection from every working test solution was given on the next day of the test preparation and acquire areas were disclose in the above table. Average area, SD and % RSD were calculated for 2 drugs and acquire as 0.8% and 0.9% jointly for Levodropropazine and Chlorpheniramine. As the limit of Precision was < "2" the system precision was preceded in this technique. Show in Table 5 and Figure 12.

Accuracy: Three levels of Accuracy samples were prepared by standard addition technique. 3 injections were given for every level of accuracy and mean % Recovery was acquired as 99.45% and 99.30% for Levodropropizine and Chlorpheniramine jointly. Show in Tables 6,7 and Figures 13,14,15.

Sensitivity: The LOD and LOQ chromatograms were prepared and acquire. The LOD of Levodropropizine and Chlorpheniramine were found to be 0.15 µg/mL and 0.06 µg/mL and LOQ was found to be 0.44 µg/mL and 0.09 µg/mL. As the limit of LOD and LOQ was NMT 3 µg/mL and NMT 10 µg/mL jointly. So, the system was passed in this technique. Show in Table 8 and Figures 16, 17.

Robustness: Robustness variables like Flow minus (0.9 ml/min), Flow plus (1.1 ml/min), mobile phase minus (45B:55A), mobile phase plus (55B:45A), temperature minus (25°C) and temperature plus (35°C) was carry on and tests were injected in duplicate manner. System suitability variables were not much overdone and all the variables were passed. % RSD was within the range. Show in Table 9 and Figures 18, 19, 20,21,22,23.

Assay: The label claim Levodropropizine 30mg, Chlorpheniramine 2mg. Assay was do with the above dosage form. Average % assay for Levodropropizine and Chlorpheniramine acquire was

99.59% and 99.29% jointly. Show in Tables 10,11 and Figures 24,25.

Degradation studies: It was evaluated by using the different stress conditions like acid, base, peroxide, thermal, UV and water to assess the degradation. Calculated their degradation in terms of %. Show in Table 12 and Figures 26,27,28,29,30,31.

Conclusion: A simple, accurate, precise method was developed for the simultaneous determination of the Levodropropizine and Chloropheniramine in syrup dosage form. Retention time of Levodropropizine and Chloropheniramine were found to be 2.250 min and 3.588 min. % RSD of the Levodropropizine and Chloropheniramine were and gained to be 0.2 and 0.8 jointly. % Recovery was acquired as 99.45 % and 99.30 % for Levodropropizine and Chloropheniramine jointly. LOD, LOQ values acquire from regression equations of Levodropropizine and Chloropheniramine were 0.15, 0.44 and 0.06, 0.09 jointly. Regression equation of Levodropropizine is $y = 19120x + 12415$ and $y = 30379x + 1297$ of Chloropheniramine. Retention times were decreased and that run time was decreased, so the method developed was simple and economical that can be adopted in regular Quality control test in Industries.

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