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ENHANCEMENT OF DISSOLUTION RATE OF ACECLOFENAC BY SOLID DISPERSION IN STARCH 1500 AND POLOXAMER 188

ABSTRACT

K. P. R. Chowdary^{*}, Ch. Chandrasekhar, P. Suneel Kumar S.V.V. Subrahmanyam

Department of Pharmaceutics, Vikas Institute of Pharmaceutical Sciences, Nidigatla Road, Rajahmundry- 533 102, A.P, India.

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Aceclofenac, a widely prescribed anti-inflammatory and analgesic drug belongs to class II under BCS and exhibit low and variable oral bioavailability due to its poor aqueous solubility. As such it needs enhancement in the dissolution rate and bioavailability to derive its maximum therapeutic efficacy. The objective of the present study is to prepare and evaluate solid dispersions of aceclofenac in combined carriers, a water dispersible new modified starch namely Starch 1500 and a water soluble surfactant namely Poloxamer188 for enhancing the dissolution rate and dissolution efficiency of aceclofenac in a 2^2 factorial study. The individual and combined effects of the modified starch, Starch 1500and Poloxamer188 in enhancing the dissolution rate and dissolution efficiency of aceclofenac were evaluated in a 2^2 factorial study. Solid dispersions of aceclofenac in Starch 1500(modified starch) and Poloxamer188 (surfactant) alone and in combination were prepared as per 2^2 factorial design by kneading method and were evaluated for dissolution rate and dissolution efficiency. The dissolution rate (K_1) and dissolution efficiency (DE_{30}) of aceclofenac could be significantly enhanced by solid dispersion in Starch1500 (a water dispersible modified starch) and Poloxamer188 (a surfactant). A 4.65, 5.57 and 16.28 fold increase in the dissolution rate (K_1) and a 4.91, 3.79 and 7.93 fold increase in the dissolution efficiency (DE₃₀) was observed respectively with solid dispersions SD $_{a}$, SD $_{b}$ and SD _{a b} when compared to F1 (aceclofenac pure drug). Combination of Starch 1500(a water dispersible modified starch) and Poloxamer188 (a surfactant) gave a markedly higher enhancement in the dissolution rate (K_1) and dissolution efficiency (DE_{30}) of aceclofenac than is possible with them alone. ANOVA indicated that the individual and combined effects of Starch 1500(factor A) and Poloxamer188 (factor B) in enhancing the dissolution rate (K_1) and dissolution efficiency (DE_{30}) are highly significant (P < 0.01). Hence solid dispersion of aceclofenac in combined carriers consisting of Starch 1500and Poloxamer188 is recommended to enhance the dissolution rate and dissolution efficiency of aceclofenac, a BCS class II drug.

Key words: Aceclofenac, Starch 1500, Poloxamer188, Factorial study, Solid dispersions

INTRODUCTION

About 95% of all new potential therapeutic drugs (APIs) exhibit low and variable oral bioavailability due to their poor aqueous solubility at physiological pH and consequent low dissolution rate. These drugs are classified as class II drugs under BCS with low solubility and high permeability characters and pose challenging problems in their pharmaceutical product development process.

Prof. K. P. R. Chowdary

E-mail: prof.kprchowdary@rediffmail.com

Aceclofenac, a widely prescribed antiinflammatory and analgesic drug belongs to class II under BCS and exhibit low and variable oral bioavailability due to its poor aqueous solubility. As such it needs enhancement in the dissolution rate and bioavailability to derive its maximum therapeutic efficacy.

Several techniques¹ such as micronization, cyclodextrin complexation, use of surfactants and solubilizers, solid dispersion in water soluble and dispersible carriers, use of salts, prodrugs and polymorphs which exhibit high solubility , micro emulsions and self-

Telephone : + 9866283578 Prof. K. P. R. Chowdary et al/JGTPS/ Volume 4, Issue 3, pp -1168-1173, July-September 2013 emulsifying micro and nano disperse systems have been used to enhance the solubility, dissolution rate and bioavailability of poorly soluble drugs. Among the various approaches, solid dispersion^{2, 3} in water soluble and water dispersible excipients is a simple, industrially useful approach for enhancing the solubility, dissolution rate and bioavailability of poorly soluble drugs.

In solid dispersions the poorly soluble drug is dispersed in an inert water-soluble carrier such as urea, polyethylene glycol, poly vinyl pyrrolidone and surfactants at solid state. In the case of solvent deposited dispersions the drug is deposited in minuscular form on an inert water insoluble excipient such as silica gel, starch and modified starches at solid state. Surfactants are used as carriers in solid dispersions of poorly soluble drugs to enhance their solubility and dissolution rates. Poloxamer 188 is a polyethylene oxide- polypropylene oxide- polyethylene oxide triblock co-polymeric surfactant of non-ionic nature and is used as a solubilizing agent⁴⁻⁶.Poloxamer 188 was also evaluated as carrier in solid dispersions for enhancing the dissolution rate of clonazepam⁷, finofibrate¹⁰. rifampicin⁸, carvedilol⁹, glipizide¹¹, tenoxicam¹² and glibenclamide¹³.

Starch is a naturally occurring polysaccharide and it is one of the most widely used excipients in the manufacture of solid dosage forms and can be used as filler, a disintegrant or a binder. Starches are modified to alter one or more of its key physical or chemical properties. Starch 1500 is a physically modified starch used as diluents and directly compressible vehicle in tablet formulations.

Though modified starches and surfactant, Poloxamer 188 have been used individually as carriers in solvent deposition and solid dispersion systems respectively, no reports are available on their combined use in enhancing the dissolution rate of poorly soluble drugs.

The objective of the present study is to prepare and evaluate solid dispersions of aceclofenace in combined carriers, a water dispersible modified starch (Starch 1500) and a water soluble surfactant (Poloxamer 188) for enhancing the dissolution rate and dissolution efficiency of aceclofenace in a 2^2 factorial study. The individual and combined effects of the two carriers, Starch 1500and Poloxamer 188 in enhancing the dissolution rate and dissolution efficiency of aceclofenac were evaluated in a 2^2 factorial study.

EXPERIMENTAL

Materials:

Aceclofenac was a gift sample from M/s Hetero Drugs Ltd., Hyderabad. Poloxamer 188, Starch 1500and methanol (Qualigens)were procured from commercial sources. All other materials used were of Pharmacopoeial grade.

Estimation of Aceclofenac:

An UV Spectrophotometric method based on the measurement of absorbance at 275 nm in phosphate buffer of pH 6.8was used for the estimation of aceclofenac. The method was validated for linearity, accuracy, precision and interference. The method obeyed Beer's law in the concentration range of 1-10 μ g/ml.

When a standard drug solution was repeatedly assayed (n=6), the relative error and coefficient of variance were found to be 0.95% and 1.02% respectively. No interference by the excipients used in the study was observed.

Preparation of Solid Dispersions in Combined Carriers:

Solid dispersions of aceclofenac in Starch 1500 and Poloxamer 188as per 2^2 factorial designs were prepared by kneading method. The required quantities of drug and Poloxamer 188 were dissolved in the solvent methanol to get a clear solution in a dry mortar. Starch 1500powder (100 mesh) was added to the drug- surfactant solution in the motor and mixed.

The mixture was kneaded for 30 min by continuous trituration. Small volume of the solvent was added to maintain the mixture as thick slurry during kneading process. Trituration was continued until a dry mass was obtained. The mass obtained was further dried at 45°C for 1 hour in a hot air oven. The dried product was powdered and passed through mesh no. 100 in each case.

Estimation of Drug Content of Solid Dispersions:

From each batch four samples of solid dispersion equivalent to 20mg of the medicament was taken into a 100 ml conical flask and extracted with 3 x 10 ml quantities of methanol. The methanolic extracts were filtered and collected into 50 ml volumetric flask and the volume was made up to 50 ml with methanol. The solution was subsequently diluted with phosphate buffer of pH 6.8 and assayed for the aceclofenac content at 275 nm.

Dissolution Rate Study:

Dissolution rate of aceclofenac from various solid dispersions prepared was studied in water (900 ml) employing USP 8 station Dissolution Rate Test Apparatus (M/s Lab India Disso 8000) with a paddle stirrer at 50rpm. A temperature of 37±1°C was maintained throughout the study. Aceclofenac or its solid dispersion equivalent to 50 mg of aceclofenac was used in the test. Samples of dissolution fluid (5 ml) were withdrawn through a filter (0.45 um) at different intervals of time, suitably diluted and assayed for aceclofenac at 275 nm. The dissolution fluid withdrawn at each sampling time was replaced with fresh dissolution fluid and suitable correction is made in calculating the amount of drug dissolved. All dissolution rate experiments were conducted in triplicate (n=3).

RESULTS AND DISCUSSION

In the present study solid dispersions of aceclofenac in Starch 1500(a modified starch)

and Poloxamer 188(surfactant) were prepared as per 2^2 factorial designs by kneading method with a view to enhance the dissolution rate and dissolution efficiency of aceclofenac.

The individual main effects and combined (interaction) effects of Starch 1500 (factor A) and Poloxamer 188 (factor B) on the dissolution rate and dissolution efficiency (DE_{30}) of aceclofenac were evaluated in a 2^2 factorial study. For this purpose two levels of Starch 1500 (0 and 1:1 ratio of drug : carrier) and two levels of Poloxamer 188 (0 and 2%) were selected and the corresponding four treatments involved in the 2^2 factorial study were aceclofenac pure drug (1); aceclofenac-Starch 1500(1:1) solid dispersion (SD _a); aceclofenac - Poloxamer 188 (2%) solid dispersion (SD b) and aceclofenac - Starch 1500(1:1) – Poloxamer 188 (2%) solid dispersion (SD $_{a b}$). The above mentioned solid dispersions were prepared by kneading method.

All the solid dispersions prepared were found to be fine and free flowing powders. Low C.V (< 1.0%) in the percent drug content indicated uniformity of drug content in each batch of solid dispersions prepared. The dissolution of aceclofenac as such and from various solid dispersions was studied in water to evaluate the individual and combined effects of the two factors involved. The dissolution profiles of various solid dispersions prepared are shown in Fig.1.The dissolution parameters of aceclofenac and its solid dispersions prepared are given in Table 1.



Fig. 1: Dissolution Profiles of Aceclofenac and its Solid Dispersions in Starch 1500and Poloxamer 188 as per 2² – Factorial Study

All solid dispersions prepared gave rapid and higher dissolution of aceclofenac when compared to aceclofenac pure drug. The dissolution data were analyzed as per zero order and first order kinetics in each case. The correlation coefficient (r) values were higher in the first order model than in zero order model indicating that the dissolution of aceclofenac as such and from its solid dispersions followed first order kinetics. The correlation coefficient (r) values in the first order model were found to be in the range 0.892 - 0.961. The corresponding dissolution rate (K₁) values of various products were estimated. Dissolution Efficiency (DE₃₀) values were calculated as described by Khan¹⁴. The dissolution parameters are summarized in Table 1.

 Table 1: Dissolution Parameters of Aceclofenac Solid Dispersions in

 Starch 1500and Poloxamer 188 Prepared as per 2² Factorial Study

Formulation	PD ₁₀ (%)	DE ₃₀ (%)	Increase in DE ₃₀ (no. of folds)	$K_1 x 10^3 (min^{-1})$	Increase in K ₁ x10 ³ (no. of folds)
SD_1	3.75	5.91	-	0.38	-
SD _a	16.08	29.02	4.91	1.77	4.65
SD_b	20.09	22.41	3.79	2.12	5.57
SD _{ab}	46.16	46.92	7.93	6.19	16.28

All the dissolution parameters namely PD₁₀, DE₃₀ and K₁ indicated rapid dissolution of aceclofenac from the solid dispersions prepared employing Starch 1500and Poloxamer188 as carriers alone and in combination. A 4.65, 5.57 and 16.28 fold increase in the dissolution rate (K_1) and a 4.91, 3.79 and 7.93 fold increase in the dissolution efficiency (DE₃₀) was observed respectively with solid dispersions SD a, SD b and SD _{a b} when compared to F1 (aceclofenac pure drug). Thus combination of Starch 1500(a water dispersible modified starch) and Poloxamer 188 (a surfactant) gave a markedly higher enhancement in the dissolution rate (K_1) and dissolution efficiency (DE₃₀) of aceclofenac than is possible with them alone.

 Table 2: ANOVA of Dissolution Rate (K1)

Source of Variation	D.F	S.S	MSS	F- ratio
Total	11	481.90	43.80	-
Treatment	3	479.24	159.74	484.06
Error	8	2.66	0.33	-
Factor A (starch 1500)	1	415.01	415.01	1257.60
Factor B (Poloxamer 188)	1	62.74	62.74	190.12
Factor AB	1	2.380	2.380	7.21

Table 3: ANOVA of Dissolution Efficiency
(DE30) values

Source of variation	D.F	S.S	MSS	F- ratio
Total	11	4619.00	419.90	-
Treatment	3	4618.57	1539.52	29047.54
Error	8	0.43	0.053	-
Factor A	1	615.18	615.18	11607.16
Factor B	1	169.72	169.72	3202.26
Factor AB	1	54.69	54.69	1031.88

$F_{0.05}(3, 8) = 4.07; F_{0.05}(1, 8) = 5.32; F_{0.01}(3, 8) = 7.59; F_{0.01}(1, 8) = 11.3$

The dissolution parameters, K_1 and DE_{30} were subjected to Analysis of Variance (ANOVA) to find out the significance of the individual and combined (interaction) effects of Starch 1500 (factor A) and Poloxamer 188 (factor B) in enhancing the dissolution rate and dissolution efficiency of aceclofenac.

The results of ANOVA are given in Tables 2-3. ANOVA indicated that the individual and combined effects of Starch 1500 (factor A) and Poloxamer 188 (factor B) in enhancing the dissolution rate (K_1) and dissolution efficiency (DE_{30}) are highly significant (P < 0.01).

CONCLUSION

The dissolution rate (K_1) and dissolution efficiency (DE₃₀) of aceclofenac could be significantly enhanced by solid dispersion in Starch 1500(a water dispersible modified starch) and Poloxamer 188 (a surfactant). A 4.65. 5.57 and 16.28 fold increase in the dissolution rate (K_1) and a 4.91, 3.79 and 7.93 fold increase in the dissolution efficiency (DE₃₀) was observed respectively with solid dispersions SD a, SD b and SD a b when F1 (aceclofenac compared to pure drug).Combination of Starch 1500 (a water dispersible modified starch) and Poloxamer 188 (a surfactant) gave a markedly higher enhancement in the dissolution rate (K_1) and dissolution efficiency (DE₃₀) of aceclofenac than is possible with them alone. ANOVA indicated that the individual and combined effects of Starch 1500(factor A) and Poloxamer 188 (factor B) in enhancing the dissolution rate (K_1) and dissolution efficiency (DE_{30}) are highly significant (P < 0.01). Hence solid dispersion of aceclofenac in combined carriers consisting of Starch 1500 and Poloxamer 188 is recommended to enhance the dissolution rate and dissolution efficiency of aceclofenac, a BCS class II drug.

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