

# ISSN- 2230-7346 Journal of Global Trends in Pharmaceutical Sciences



# FORMULATION AND EVALUATION OF BUPRENORPHINE SUSTAINED RELEASE BUCCAL TABLETS

Janagam Venkata Rajkumar<sup>1\*</sup>, Narender Boggula<sup>1</sup>, M Sunitha Reddy<sup>2</sup>

<sup>1</sup>Omega College of Pharmacy, Edulabad, Ghatkesar, Medchal, Telangana, India. <sup>2</sup>University College of Pharmaceutical Sciences, Sultanpur, Sangareddy, Telangana, India.

\*Corresponding author E-mail: janagam.raj@gmail.com

#### ARTICLE INFO

#### **ABSTRACT**

# **Key words:**Buprenorphine, buccal tablets, sustained release, analgesic.



Buprenorphine, a novel long-acting analgesic, was developed with the intention of two purposes: analgesia and opioid use disorder. Buprenorphine was first marketed in 1985 as an opioid analgesic. It was originally a scheduled V-controlled substance in the United States and offered in a low-dose formulation. Buprenorphine is an opioid used to treat opioid addiction, acute pain, and chronic pain. It is a narcotic analgesic. It can be used under the tongue, by injection, as a skin patch, or as an implant. For opioid addiction it is typically only started when withdrawal symptoms have begun and for the first two days of treatment under direct observation of a health care provider. The aim of the present study was to develop buccal formulation of buprenorphine to maintain constant therapeutic levels of the drug for over 12 h. Various grades of HPMC were employed as polymers. Buprenorphine dose was fixed as 8 mg. Total weight of the tablet was considered as 100 mg. Polymers were used in the concentration of 4 mg, 8mg and 12 mg concentration. All the formulations were passed various physicochemical evaluation parameters and they were found to be within limits. Whereas from the dissolution studies it was evident that the formulation (F<sub>8</sub>) showed better and desired drug release pattern i.e. 98.54% in 12 h. It followed Peppas release kinetics mechanism.

#### INTRODUCTION

Buprenorphine is a semisynthetic opioid that may offer an alternative to  $\mu$ -opioid agonists. Buprenorphine exhibits partial agonism at uopioid receptors while maintaining a relative potency, compared with oral morphine, of between 75:1 and 115:1. In addition to partial agonism at µ-opioid receptors, buprenorphine is a κ-opioid receptor antagonist and appears to act as a "chaperone" ligand, increasing the expression of µ-opioid receptors on cell membranes<sup>1</sup>. It also has agonist activity at opioid receptor-like 1 (ORL1) receptors that confers both an additive analgesic effect (through activation of receptors at the dorsal horn) and an inhibitory effect (through activation of receptors in the brain)<sup>2,3</sup>. Activation of these receptors also leads to blockade of the rewarding effects of

morphine, which suggests that ORL1 receptors may contribute to the limited tolerance observed with buprenorphine<sup>4-7</sup>. The aim of the present research was to develop buccal formulation of buprenorphine to maintain constant therapeutic levels of the drug for over 12 h.

#### MATERIALS AND METHODS

**Materials:** Buprenorphine, HPMC K4M, HPMC K15M, Locust bean gum, MCC pH 102, magnesium stearate, talc all the chemicals were laboratory grade<sup>8-10</sup>.

**Formulation development of tablets:** All the formulations were prepared by direct compression. The compositions of different formulations are given in Table 1. The tablets were prepared as per the procedure given below

and aim is to prolong the release of buprenorphine. Total weight of the tablet was considered as 100 mg<sup>11-14</sup>.

**Procedure:** Buprenorphine and all other ingredients were individually passed through sieve no  $\neq$  60. All the ingredients were mixed thoroughly by triturating up to 15 min. The powder mixture was lubricated with talc. The tablets were prepared by using direct compression method<sup>15-18</sup>.

**Evaluation of post compression parameters for prepared tablets:** The designed formulation tablets were studied for their physicochemical properties like weight variation, hardness, thickness, friability and drug content<sup>19-21</sup>.

**RESULTS AND DISCUSSION:** The present study was aimed to developing buccal tablets of Buprenorphine using various polymers. All the formulations were evaluated for physicochemical properties and invitro drug release studies.

Analytical method: Graphs of buprenorphine as taken in buccal pH that is in p H 6.8 phosphate buffer at 255 nm. Tablet powder blend was subjected to various pre-formulation parameters. The angle of repose values indicates that the powder blend has good flow properties. The bulk density of all the formulations was found to be in the range of 0.43 to 0.58 (gm/cm³) showing that the powder has good flow properties. The tapped density of all the formulations was found to be in the range of 0.57 to 0.69 showing the powder has good flow properties. The compressibility index

of all the formulations was found to be ranging between 16 to 18 which shows that the powder has good flow properties. All the formulations have shown the Hausner ratio ranging between 0 to 1.2 indicating the powder has good flow properties.

Quality control parameters for tablets: Tablet quality control tests such as weight variation, hardness, and friability, thickness, and drug release studies in different media were performed on the formulation of tablet.

*In vitro* **quality control parameters for tablets:** All the parameters such as weight variation, friability, hardness, thickness and drug content were found to be within limits.

In vitro drug release studies: From the dissolution data it was evident that the formulations prepared with Methocel K4M as polymer were unable to retard the drug release up to desired time period i.e., 12 h. Whereas the formulations prepared with Locust bean gum retarded the drug release in the concentration of 8 mg showed required release pattern i.e., retarded the drug release up to 12 hours and showed maximum of 98.54% in 12 h with good retardation. The formulations prepared with Methocel 15M showed more retardation even after 12 h they were not shown total drug release. Hence, they were not considered.

**Table 1: Formulation composition for tablets** 

Formulation	Buprenorphine	Methocel	Methocel	Locust	Mag.	Talc	MCC
No.		K4M	K15M	bean	stearate		pН
				gum			102
<b>F1</b>	8	4	ı	ı	3	3	QS
<b>F2</b>	8	8	ı	-	3	3	QS
F3	8	12	ı	1	3	3	QS
F4	8	-	4	1	3	3	QS
F5	8	-	8	1	3	3	QS
<b>F6</b>	8	-	12	1	3	3	QS
<b>F7</b>	8	-	ı	4	3	3	QS
F8	8	-	-	8	3	3	QS
<b>F9</b>	8	-	-	12	3	3	QS

All the quantities were in mg.

Table 2: Observations for graph of buprenorphine in p H 6.8 phosphate buffer (255nm)

Concentration (µg/ml)	Absorbance
0	0
2	0.172
4	0.289
6	0.437
8	0.567
10	0.715
12	0.172

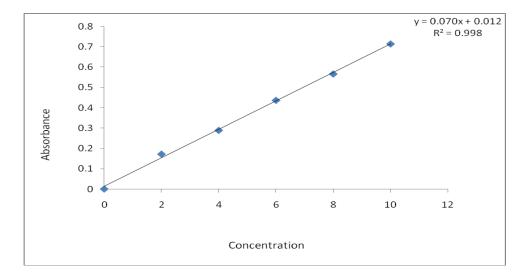


Figure 1: Standard graph of buprenorphine in pH 6.8 phosphate buffer (255nm)

Table 3: Pre formulation parameters of powder blend

Formulation	Angle of	Bulk	Tapped	Carr's	Hausner's
code	Repose	density	density	index	Ratio
		(gm/ml)	(gm/ml)	(%)	
F1	25.11	0.43	0.56	16.19	0.98
F2	25.67	0.45	0.57	16.87	0.87
F3	25.54	0.46	0.58	16.77	0.78
F4	25.43	0.47	0.63	17.82	0.99
F5	25.34	0.49	0.67	17.88	1.19
F6	24.22	0.58	0.69	16.29	1.20
F7	25.18	0.54	0.57	17.86	1.09
F8	24.22	0.51	0.58	17.88	1.19
F9	25.05	0.54	0.58	18.00	1.18

**Table 4: Post compression parameters** 

Formulation codes	Weight variation	Hardness (kg/cm <sup>2</sup> )	Friability (%loss)	Thickness (mm)	Drug content
	(mg)	( <b>g</b> / /	(,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	()	(%)
F1	98.5	4.5	0.48	2.2	98.42
F2	101.4	4.4	0.43	2.3	98.35
F3	98.6	4.3	0.42	2.3	99.62
F4	100.6	4.5	0.45	2.2	97.74
F5	99.4	4.3	0.60	2.6	98.42
F6	100.7	4.2	0.52	2.3	99.33
F7	102.3	4.5	0.54	2.5	99.52
F8	101.2	4.4	0.52	2.3	98.61
F9	98.3	4.5	0.53	2.4	99.19

Table 5: Dissolution data of buprenorphine tablets prepared with HPMC K4M in different concentrations

Time	Cumulative percent drug released				
( <b>h</b> )	<b>F</b> 1	F2	F3		
0	0	0	0		
1	9.45	5.45	4.56		
2	17.46	14.78	1.467		
3	25.65	21.76	28.62		
4	38.71	31.76	37.43		
5	49.62	42.87	46.92		
6	54.35	49.63	54.43		
7	65.51	56.43	64.13		
8	71.54	67.56	75.34		
9	77.82	73.67	78.42		
10	81.13	78.56	82.18		
11	85.59	83.09	85.98		
12	89.09	87.88	88.79		

## Janagam Venkata Rajkumar et al, J. Global Trends Pharm Sci, 2025; 16(1): 75 - 85

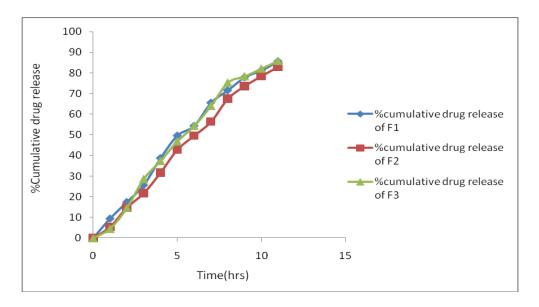


Figure 2: Dissolution profile of buprenorphine (F<sub>1</sub>, F<sub>2</sub>, F<sub>3</sub> formulations)

Table 6: Dissolution data of buprenorphine tablets prepared with HPMC K15M in different concentrations

Time	Cumulative percent drug released				
( <b>h</b> )	F4	F5	<b>F6</b>		
0	0	0	0		
1	7.54	9.56	6.65		
2	16.56	18.75	13.78		
3	21.87	24.74	22.18		
4	34.1	32.54	29.89		
5	42.98	38.27	37.67		
6	54.92	42.75	45.91		
7	63.77	49.63	52.41		
8	71.65	54.75	58.98		
9	74.56	59.17	67.65		
10	81.19	65.32	73.71		
11	84.34	72.39	76.98		
12	88.98	78.98	83.29		

# Janagam Venkata Rajkumar et al, J. Global Trends Pharm Sci, 2025; 16(1): 75 - 85

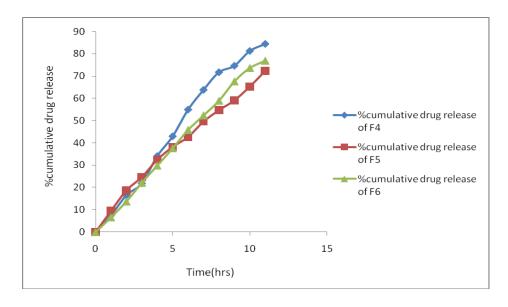


Figure 3: Dissolution profile of buprenorphine (F4, F5, F6 formulations)

Table 7: Dissolution data of buprenorphine tablets prepared with Locust bean gum in different concentrations

Time	Cumulative percent drug released				
(h)	<b>F7</b>	F8	F9		
0	0	0	0		
1	7.31	8.71	6.53		
2	12.67	17.65	14.53		
3	19.78	25.76	21.71		
4	26.76	36.71	28.56		
5	34.78	43.41	35.43		
6	43.76	54.81	43.31		
7	52.87	64.76	51.31		
8	61.61	69.61	58.67		
9	68.76	76.45	66.91		
10	79.94	83.16	76.31		
11	83.98	91.56	82.29		
12	85.67	98.54	85.49		

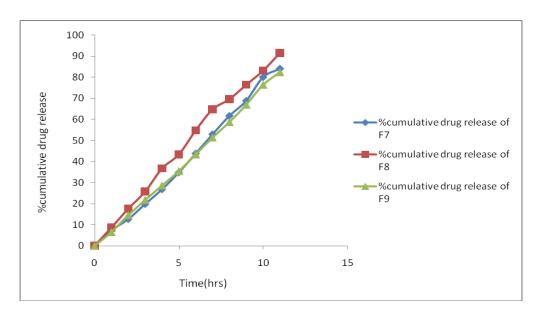


Figure 4: Dissolution profile of Buprenorphine (F7, F8, F9 formulations)

Table 8: Release kinetics data for optimised formulation

Cumulative (%) release Q	Time (T)	Root (T)	Log (%) release	Log (T)	Log (%) remain
0	0	0			2.000
8.71	1	0.458	0.940	1.987	1.960
17.65	2	1.000	1.247	0.000	1.961
25.76	3	1.414	1.411	0.301	1.871
36.71	4	1.732	1.565	0.477	1.801
43.41	5	2.000	1.638	0.602	1.753
54.81	6	2.236	1.739	0.699	1.655
64.76	7	2.449	1.811	0.778	1.547
69.61	8	2.646	1.843	0.845	1.483
76.45	9	2.828	1.883	0.903	1.372
83.16	10	3.000	1.920	0.954	1.226
91.56	11	3.162	1.962	1.000	0.926
98.54	12	3.317	1.994	1.041	0.164

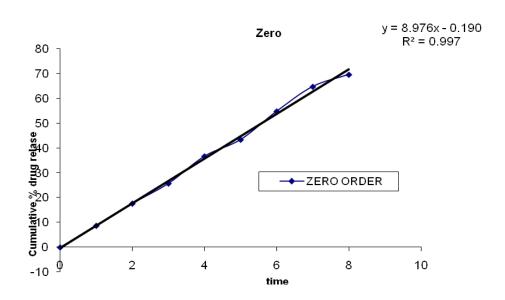


Figure 5: Zero order release kinetics graph

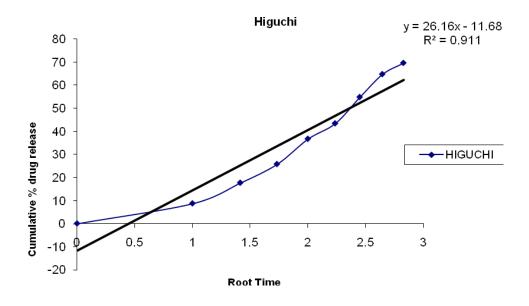


Figure 6: Higuchi release kinetics graph

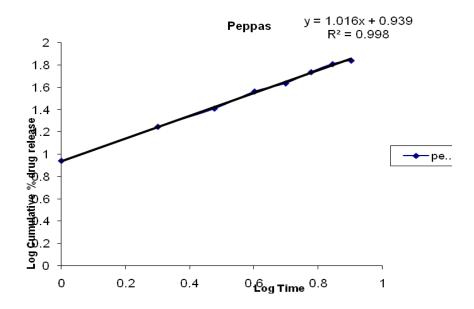


Figure 7: Kars mayer peppas graph

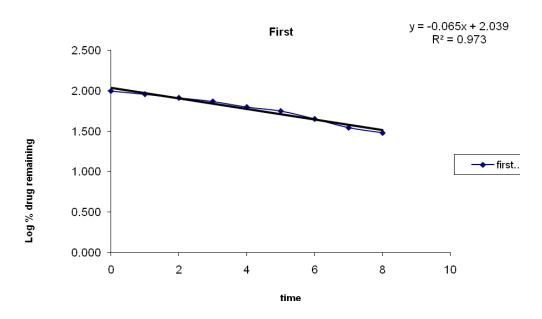


Figure 8: First order release kinetics graph

From the above graphs it was evident that, the formulation  $F_8$  was followed Peppas order release kinetics.

**Application of release rate kinetics to dissolution data:** Various models were tested for explaining the kinetics of drug release. To analyze the mechanism of the drug release rate

kinetics of the dosage form, the obtained data were fitted into zero-order, first order, Higuchi, and Korsmeyer-Peppas release model.

## **CONCLUSION**

The aim of the present study was to develop buccal formulation of buprenorphine to maintain constant therapeutic levels of the drug for over 12 h. various grades of HPMC were employed as polymers. Buprenorphine dose was fixed as 8 mg. Total weight of the tablet was considered as 100 mg. Polymers were used in the concentration of 4 mg, 8mg and 12 mg concentration. All the formulations were passed various physicochemical evaluation parameters and they were found to be within limits. Whereas from the dissolution studies it was evident that the formulation (F8) showed better and desired drug release pattern i.e.,98.54 % in 12 h. It followed Peppas release kinetics mechanism.

#### **Competing interest statement**

All authors declare that there is no conflict of interests regarding publication of this paper.

## **Ethical approval**

Not required.

#### **REFERENCES**

- 1. Y. Chaitanya Kumar. Formulation and Evaluation of Mucoadhesive Buccal Tablets of Captopril. International Journal of Pharma and Chemical Research. 2017; 3(3):662-686.
- 2. Himabindu Peddapalli, Rajendra Prasad Ganta, Narender Boggula. Formulation and Evaluation of Transdermal Patches for Antianxiety Drug. Asian Journal of Pharmaceutics. 2018; 12(2):127-136.
- 3. Ramyasree Andol, V.T. Iswariya, K. Sujitha. Formulation Development and Characterisation of Buccal Tablets of Irbesartan. International Journal of Pharmacy and Pharmaceutical Research. 2016; 6(4):559-584.
- 4. R. K. Jadi, R. Bomma and V. Sellappan. Development of a new single unit dosage form of propranolol HCl extended release non-effervescent floating matrix tablets: *In vitro* and *in vivo* evaluation. J. App. Pharm. Sci.

2016; 6:112-118.

- 5. S. Velmurugan, B. Deepika, K. Naga Raju. Formulation and *in vitro* evaluation of buccal tablets of Piroxicam. International Journal of ChemTech Research. 2010; 2(3):1958-1968.
- 6. C. Vijayraghavan, T.K. Ravi. Buccal delivery of Nifedipine using novel natural Mucoadhesive polymer as an excipients in buccal tablets. Indian Drugs. 2004; 41(3):143-148.
- 7. RK Jadi, V. Togaru, R.K. Venisetty, V. Bakshi. Formulation Development and in vitro Evaluation of Propranolol Hydrochloride Extended Release Matrix Tablets. Emergent Life Sciences Research. 2017; 3(1)38-47.
- 8. Gazzi Shaker, Chegonda K. Kumar, Chandra Sekhara Rao Gonugunta. Formulation and Evaluation of Bioadhesive Buccal Drug Delivery of Tizanidine Hydrochloride Tablets. AAPS PharmSci Tech. 2009; 10(2):530-539.
- 9. Asha Begum SK, Ramya Sri Sura, Phanindra. B, Pavan Kumar. P, Chandrasekhar, Naveen, Reshma. Formulation and Evaluation of Mucoadhesive Buccal Tablets of Captopril. Res. J. Pharma. Dosage Forms and Tech. 2019; 11(3):164-168.
- 10. Senthil Kumaran K, Manjunath SY, Wamorkar VV. Development of a floating multiple unit controlled release system for mosapride. Asian J Pharm. 2010; 4; 163-167.
- 11. Vamshi Vishnu Yamsani, Ramesh Gannu, Chandrasekhar Kolli, M.E. Bhanoji Rao and Madhusudhan Rao Y. Development and *in-vitro* evaluation of buccoadhesive carvedilol tablets, Acta Pharm. 2007; 57:185-197.

- 12. K. Naga Raju, S. Velmurugan, B. Deepika, Sundar Vinushitha. Formulation and *in-vitro* Evaluation of Buccal Tablets of Metoprolol Tartrate. International Journal of Pharmacy and Pharmaceutical Sciences. 2011; 3(2):239-246.
- 13. Dr. Ananda Kumar. Chettupalli, Narender Boggula, Eslavath Ravindar Naik, Dr. B. Vasudha. Formulation and Evaluation of Mouth Dissolving Tablets of Carvedilol. World Journal of Pharmaceutical Research. World Journal of Pharmaceutical Research. 2017; 6(4):518-524.
- 14. Himabindu Peddapalli, Vasudha Bakshi, Narender Boggula. Formulation, *in vitro* and *ex vivo* Characterization of Mucoadhesive Buccal Tablets for Antihypertensive Drug. Asian J Pharm Clin Res. 2018; 11(8):402-411.
- 15. Chalamalasetty AK, Narender B, Nirosha B, Vasudha B, Himabindu P. Design, Development and Characterization of Nifedipine Microspheres. Journal of Drug Delivery and Therapeutics. 2019; 9(3):138-146.
- 16. Amarachinta PR, Sharma G, Samed N, Chettupalli AK, Alle M, Kim JC. Central composite design for the development of carvedilol-loaded transdermal ethosomal hydrogel for

- extended and enhanced antihypertensive effect. Journal of nanobiotechnology. 2021; 19:1-15.
- 17. Silvia Rossi, Givseppina Sandri, Carla M Caramella. Buccal drug delivery Today: Technologies, Drug Delivery or formulation and nanotechnology. 2005; 2(1):59-65.
- Prasad B Kadam, Remeth J Dias, Kailas K Mali, Vijay D Havaldar, Niranjan S Mahajan. Formulation and Evaluation of buccoadhesive tablets of Atenolol. J Pharm Res. 2008; 1(2):193-199.
- 19. Noha Adel Nafee, Fatma Ahmed Ismail, Nabila A Boraie. Mucoadhesive Delivery Systems I, Evaluation of Mucoadhesive Polymers for Buccal Tablet Formulation. Drug Dev Ind Pharm. 2004; 30(9):985-993.
- 20. M.S.El Samaligy, N.N.Afifi, E.A. Mahmoud. Increasing Bioavailability of silymarin using a buccal liposomal delivery system: Preparation and Experimental design investigation. International Journal of Pharmaceutics. 2006; 308:140-148.
- 21. Chettupalli AK, Ananthula M, Amarachinta PR, Bakshi V, Yata VK. Design, formulation, *in-vitro* and *ex-vivo* evaluation of atazanavir loaded cubosomal gel. Biointerface Res Appl Chem. 2021; 11(4):12037-12054.